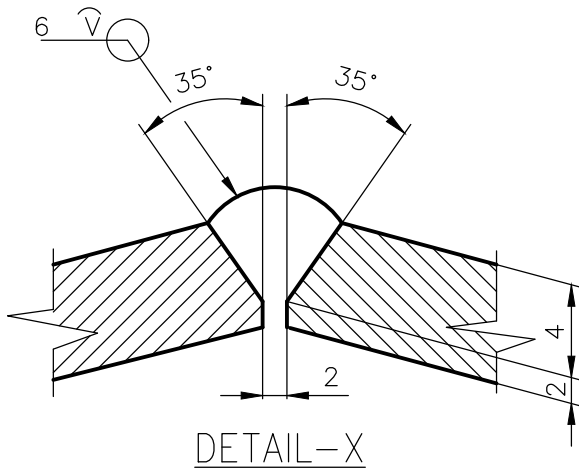
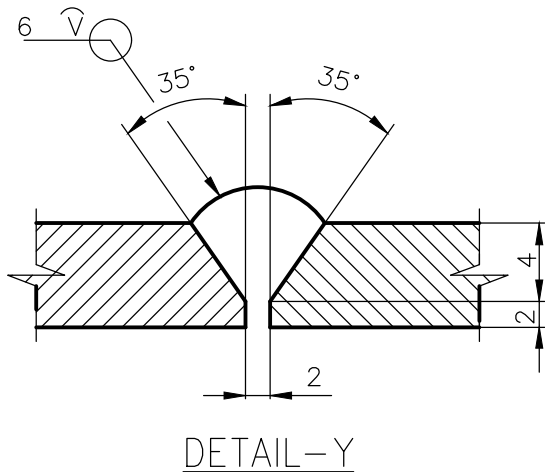
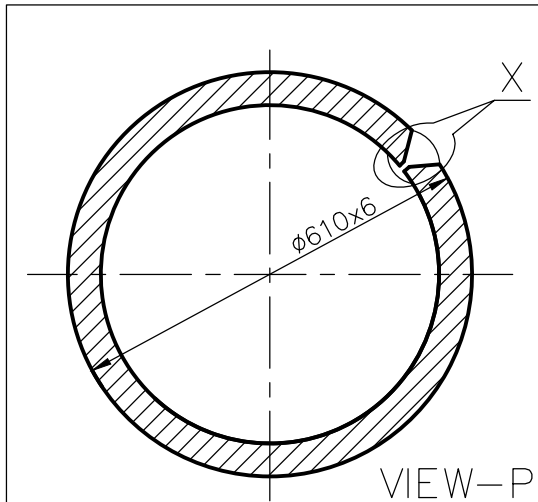
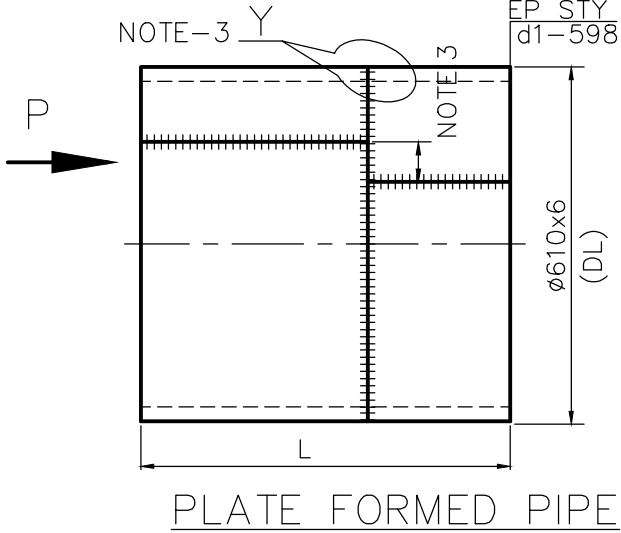
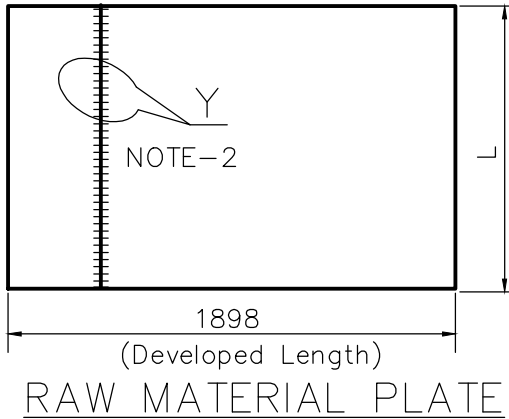


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3-80-655-3
DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01	03	03	PLATE PL.6x1898xL=1000	3-80-655-35569		ASTMA335 GR.P11CL.2	C	89	327
	02	02	PLATE PL.6x1898xL=243	3-80-655-35569		ASTMA335 GR.P11CL.2	C	21	718
01	01	01	PLATE PL.6x1898xL=148	3-80-655-35569		ASTMA335 GR.P11CL.2	C	13	226
VAR NO.	ITEM NO.	DESCRIPTION		DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
					VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME E.PYRIA	SIGN -sd-	DATE 27.02.19	NO OF ITEMS
CHD	SARAVANAN.C	-sd-	27.02.19	
APPD	KVR	-sd-	27.02.19	

REV 01	DATE 24.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	VARIANTS LENGTH ALTERED. REVISION MARKED AS 01		

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.	
CODE	C/M/F		N.T.S	----	----		
TITLE				CARD CODE	DRAWING No.	REV	
PLATE FORMED PIPE (OD610x6) AS				U 01	3-80-655-35569	01	